

FoundryGeneral® Foundry Adhesive 300 --

Section 1. Supplier Information



FoundryGeneral® c/o General Chemical Corp.

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Section 2. Hazardous Ingredients

<u>Hazardous Component(s)</u>	<u>CAS #</u>	<u>PEL TWA</u>	<u>PEL Ceiling</u>	<u>TLV TWA</u>	<u>TLV STEL</u>	<u>MFG Limits</u>	<u>WGT %</u>
Mineral oil, sev. hydrotreated	64742-52-5	5 mg/m3	N/E	5 mg/m3*	10 mg/m	N/E	40 - 60
Kaolin clay	1332-58-7	5 mg/m3 respirabl		2 mg/m3	N/E	N/E	< 20
Hexamethylenetetramine	100-97-0	5 mg/m3 respirabl		10 mg/m3	N/E	N/E	< 5
Phenol	108-95-2	5 ppm	N/E	5 ppm	N/E	N/E	< 5

N/A = Not Applicable; N/E = Not Established; * = Mists; # = Skin; ' = Respirable Dust; " = Total Dust; ^ = Vapor; ** = Fumes; C = Ceiling Limit

All components of this product are listed on the Toxic Substances Control Act (TSCA) Inventory and the Canadian Domestic Substances List (DSL), or are exempt from the listing.

Section 3. Hazards Identification

Primary Routes of Entry

Inhalation: YES
Skin: YES
Ingestion: YES

Hazardous Materials Information System (HMIS) Ratings

Health: * 1
Fire: 1
Reactivity: 0

0 = Minimal
1 = Slight
2 = Moderate
3 = Serious
4 = Severe
* = Chronic Hazard

Signs of Symptoms of Exposure:

INHALATION: High vapor or mist concentrations may produce nose, throat, and respiratory irritation and may cause central nervous system (CNS) depression.

SKIN: Prolonged or repeated contact can cause irritation.

EYES: Liquid and vapor contact produces irritation.

INGESTION: Small amounts swallowed during normal handling operations are not likely to cause injury. Swallowing larger amounts may cause injury.

Chemical Listed as Potential Carcinogens:

FoundryGeneral® Foundry Adhesive 300 --

NTP: NO

IARC: NO

OSHA: NO

Target Organs: Kidneys.

Section 5. Fire Fighting Measures

Flash Point: 428 °F

Method Used: Pensky-Martens Closed Cup

Flammable Limits in Air % by Volume: LEL: N/E

UEL: N/E

Extinguisher Media: Water spray, dry chemical, carbon dioxide, or foam (regular).

Special Fire Fighting Procedures: Wear a self-contained breathing apparatus when fighting fire in an enclosed area.

Unusual Fire And Explosion Hazards: Product is combustible. Keep away from heat, sparks, and open flames.

Section 6. Accidental Release Measures

If material is spilled, absorb with sand, earth, or similar inert material. Place in closed, labeled containers for proper disposal.

CERCLA (Superfund) Reportable Quantity (in lbs RQ Phenol = 1,000 lbs. Product RQ = 92,500 lbs.

Section 7. Handling and Storage

Handling: Avoid contact with skin and eyes; wash thoroughly after handling. Avoid breathing vapor; use with adequate ventilation.

Storage: Store in a dry location at room temperature. Keep container closed and maintain all original markings and labels.

Other: Do not reuse container without recycling or reconditioning. Handle empty containers as if they were full.

Section 8. Exposure Controls and Personal Protection

Respiratory Protection: Use NIOSH / MSHA approved respirator where high vapor or mist concentrations are present.

Local Exhaust: None normally required. Local exhaust may be needed under special circumstances such as poorly ventilated areas, evaporation from large surfaces, spraying, heating, etc.

Mechanical Exhaust: Mechanical ventilation should be sufficient to maintain exposure levels below exposure limits.

Protective Gloves: Wear chemical resistant gloves.

Eye Protection: Safety glasses with side shields. Do NOT wear contact lenses. Chemical goggles and/or faceshield should be worn where splashing is possible.

Other Protection: Eye wash and safety shower should be readily available.

Hygienic Practices: Avoid contact with skin and avoid breathing vapors or mist. Do not eat, drink, or smoke while using this product. Wash up prior to eating, drinking, or using the restroom.

FoundryGeneral® Foundry Adhesive 300 --

Section 9. Physical and Chemical Properties

Boiling Point:	N/E	Degree of water solubility:
Specific Gravity (H ₂ O=1):	< 1	Negligible = Less than 0.1%
Vapor Pressure (mm Hg):	< 0.01 mm Hg	Slight = 0.1% - 1%
Vapor Density (air=1)	> 5	Moderate = 1% - 10%
Solubility in Water:	Negligible.	Appreciable = More than 10%
Reactivity in Water:	None.	Complete = 100%
Weight per Gallon (lb/gal):	8 - 9 lbs/gal	
% Volatile by Volume:	N/E	
% Solid by Weight:	N/E	
Appearance and Odor:	Thick, yellow to orange liquid.	
Theoretical VOC: (>0.1 mm Hg @ 20 ° C)	0 lbs/gal	
Analytical VOC : (EPA method 24)	N/E	
pH:	N/A	

Section 10. Stability and Reactivity

Stability: Stable. Hazard Polymerization: Will not occur.
Conditions to Avoid: Heat, sparks, or open flames.
Incompatibility (Materials to Avoid): Strong oxidizing agents.
Hazardous Decomposition Products: Oxides of carbon and phenolics.

Section 11. Toxicological Information

Kaolin clay [CASRN 001322-58-7]

Not Available

Hexamethylenetetramine [CASRN 000100-97-0]

Not available

Phenol [CASRN 000108-95-2]

ACUTE TOXICITY Oral LD50 (rat) = 317 mg/kg

Dermal LD50 (rabbit) = 630 mg/kg

Inhalation LC50 (rat) = 316 mg/m³

Eye Irritation (Draize-rabbit): Severe irritation (500 mg/24hr)

Dermal Irritation (Draize-rabbit): Severe irritation (5 mg) [18,8-15-120197]

Section 12. Ecological Information

Kaolin clay [CASRN 001322-58-7]

Not Available

Hexamethylenetetramine [CASRN 000100-97-0]

Not available

FoundryGeneral® Foundry Adhesive 300 --

Phenol [CASRN 000108-95-2]

ECOTOXICITY

This material is expected to be toxic to aquatic life. The LC50(96 hr) values for fish are between 10 and 100 mg/l.

Environmental Fate:

When released into the soil, this material is expected to readily biodegrade. when released in the soil, this material is not expected to leach into groundwater. when released into the soil, this material is expected to have a half-life between 1 and 10 days. When released into water, this material is expected to readily biodegrade. When released into water, this material is expected to have a half-life between 10 and 30 days. This material has an estimated bioconcentration factor (BCF) of less than 100. This material is not expected to significantly bioaccumulate. When released into the air, this material is expected to be readily degraded by reaction with photochemically produced hydroxyl radicals. When released into the air, this material may be moderately degraded by photolysis. when released into the air, this material is expected to have a half-life of less than 1 day. [18,8-15-120197]

Section 13. Disposal Considerations

Waste Disposal Methods (Federal, State, Local):

In accordance with all federal, state and local requirements.

RCRA Hazardous Waste Number: N/A

Section 14. Transport Information

Hazardous Material Description:

(Proper shipping name, hazard class, hazard ID#, packing group)

Domestic ground non-bulk: NOT REGULATED

Domestic ground bulk: NOT REGULATED

International: NOT REGULATED

Section 15. Regulatory Information

SARA 313 Information

'This product contains the following chemical(s) above deminis concentrations and may be subject to reporting under section 313:

Phenol, CAS# 108-95-2, 1 - 2%

Section 16. Other Information

This MSDS contains revisions in the following sections: New product

Prepared by: General Chemical

Revised by:

The development of this Material Safety Data Sheet (MSDS) relies upon information provided to us by each of our raw material suppliers. This MSDS will be updated as changes occur to their MSDS(s).

We believe the recommendations and technical information contained herein to be accurate. However, they are given without warranty or guarantee, expressed or implied, and we assume no responsibility for losses or damage, direct or indirect, as a result of their use.